



BUILDER'S LEGACY

PREMIUM ORANGE PEEL HI-BUILD

351

ADVANTAGE SERIES
INTERIOR
PRIME/TEXTURE
351

PREMIUM ORANGE PEEL HI-BUILD

PREMIUM ORANGE PEEL HI-BUILD is a single-source product that textures, primes, and finishes bare drywall. Focusing on efficiencies, professional applicators can achieve a textured, flat-finished wall in two passes versus the traditional three or four coat systems. Using the same material for texture and finish coat minimizes most scratches, dings, and other trade damage reducing time spent on touch-up and punch lists.

PREMIUM ORANGE PEEL HI-BUILD is formulated to increase quality and production efficiencies in drywall finishing and painting. When applied properly to achieve a light orange peel texture, project managers and general contractors can increase efficiency by reducing the coats and time needed to finish drywall. This product is ideally used on bare drywall in residential, multi-unit, and commercial new construction.

COMPLIANCE & CERTIFICATION

Gloss Level	1
VOC Content	< 50 g/L < 0.42 lb./Gal

RECOMMENDED USAGE

- For Interior Use on New Drywall
- Use in Residential, Multi-Unit, and Commercial New Construction

PERFORMANCE & FEATURES

- Single Product System
- Light to Medium Orange Peel
- Exceptional Enamel Hold-Out
- Labor and Time Saving System

BENEFITS

LABOR SOLUTION: Complete drywall finishing faster by achieving a sealed, textured and finished wall with two properly applied coats versus traditional three to four coat systems.

SINGLE-SOURCE PRODUCT SYSTEM:

Uniform color between prime, texture and finish coats minimizes trade damage and time spent on touch-up.

EXCELLENT FILM BUILD AND SEAL: Heavy film build provides a lasting, durable finish with exceptional enamel holdout when applying accent or custom colors.

PRODUCT SPECIFICATIONS

Vehicle Type: Ethylene Vinyl Acetate

Color Tinting: Antique Ivory. May be tinted, up to 2 oz. per gallon, with low/zero VOC colorants.

Gloss: Flat. 0-4 units @ 60°

Solid Content: Weight: 57% ± 2
Volume: 38% ± 2

Drying Time: (75° F. & 50% R.H.)

To touch: 1 Hour

To recoat: Overnight

Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc. are present. Allow product to dry thoroughly before top coating

Theoretical Coverage:

Apply at 160 sq. ft./gal. to achieve
10.0 mils Wet Film Thickness
3.8 mils Dry Film Thickness

When calculating working coverage, allow for application losses, texture and porosity of surface, application technique, etc.

PRECAUTIONS/LIMITATIONS

- Please refer to Safety Data Sheets.
- Apply only if surface and paint temperatures are above 50° F and will remain so for 48 hours. Dew point must not be within 5° of the temperature until film is dry.



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SURFACE PREPARATION

Surfaces must be dry, clean and free of dust, dirt, grease, oil or any other contaminants that may prevent proper adhesion. All loose paint must be removed and glossy surfaces dulled by sanding. Plaster surfaces must be well cured, and porous masonry surfaces should be filled with block filler. Tape joints and nailheads on drywall should be sanded and dusted clean before finishing. Mud on joints and nailheads must be thoroughly cured before finishing to help avoid photographing. Galvanized surfaces shall have all oils removed prior to application of coating.

Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the national lead information hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

HALLMAN LINDSAY FINISHING RECOMMENDATIONS

High-Performance Acrylic: Duratech and Aquapoxy 1 Series

Designer Finish: Pure and Lustre Series

Premium Finish: Wonderkote and Eartscapes Series

Professional Finish: Pro Kote and Renewal Series

Builder's Legacy Finishes: Master Kote, Velvet Armor, and Premium Smooth Hi-Build.

APPLICATION

Mix thoroughly before use. Apply by brush, roller, or airless spray or conventional spray. Flow and leveling is best achieved by applying a full, uniform coating and working to a wet edge using overlapping strokes. Do not brush or roll excessively. Surfaces should be dry prior to paint application. Reducing material for spray application should not exceed 10%. All products are formulated ready for application. If needed, thin sparingly and do not exceed 2oz per gallon. Clean all applicators with water immediately after use.

EQUIPMENT REQUIREMENTS

Airless: Minimum 1.20 GPM, 2800 PSI, .023-.027" Tip

HVLP: Not Recommended

Roller: 1/2"-1" nap synthetic cover

Brush: 100% Nylon or Synthetic Blend