

# **BUILDER'S LEGACY**

# PRO SMOOTH HI-BUILD 354

PERFORMANCE SERIES INTERIOR FLAT 354 PRO SMOOTH HI-BUILD

PRO SMOOTH HI-BUILD is a production high-build primer/finish formulated to prime, surface and finish drywall with a single product. Designed for coating new drywall, the higher filmbuild hides minor drywall imperfections and trade damage while producing an attractive, washable finish. Material and labor savings are achieved with increased speed and efficiency by applying the equivalent of three coats of traditional paint in a single pass.

PRO SMOOTH HI-BUILD is formulated to provide an economical single-source system for coating new drywall. This high building primer/finish is perfectly suited for residential, multi-family and commercial spaces looking for added savings and value. Designed for professional high-volume production, this product is intended for spray application only.

#### **COMPLIANCE & CERTIFICATION**

Gloss Level	1
VOC Content	43.639 g/L 0.36 lb./Gal

#### RECOMMENDED USAGE

- For Interior Use
- New Drywall
- Use in Residential, Multi-Family, and Commercial Construction

#### **PERFORMANCE & FEATURES**

- Cost & Labor Savings
- Single-Source System
- Low-Odor, Low-VOC
- **Production Orientated Finish**
- Can Help Meet LEED v4 Credits

## **BENEFITS**

**Production Finishing:** Single-source system simplifies drywall finishing by eliminating the need for unique primer and finish product application.

**Exceptional Hide:** Provide savings by

two coats to substrate to create a DFT greater

than 4 coats of traditional primer/topcoat systems.

Minimize Impact: Low-odor, low-VOC, and containing no crystalline silicates, air quality impact is minimized on trades during application.

### PRODUCT SPECIFICATIONS

**Vehicle Type:** Ethylene-Vinyl Acetate

Color Tinting: Pro White. May be tinted, up to 2 oz. per gallon, with low VOC colorants.

**Gloss:** Flat

0-5 units @ 60°

Solid Content: Weight: 55% ± 2

Volume: 38% ± 2

**Drying Time:** (75° F. & 50% R.H.)

To touch: 1 Hour To recoat: Overnight

Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc. are present. Allow product to dry thoroughly before top coating

## **Theoretical Coverage:**

Apply at 160 sq. ft./gal. to achieve 10.0 mils Wet Film Thickness

3.7 mils Dry Film Thickness

When calculating working coverage, allow for application losses, texture and porosity of surface, application technique,

### PRECAUTIONS/LIMITATIONS

- Please refer to Safety Data Sheets.
- Do not apply to "hot" plaster.
- Apply only if surface and paint temperatures are above 50° F and will remain so for 48 hours. Dew point must not be within 5° of the temperature until film is dry.



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#### SURFACE PREPARATION

Surfaces must be dry, clean and free of dust, dirt, grease, oil or any other contaminants that may prevent proper adhesion. All loose paint must be removed and glossy surfaces dulled by sanding. Plaster surfaces must be well cured, and porous masonry surfaces should be filled with block filler. Tape joints and nailheads on drywall should be sanded and dusted clean before finishing. Mud on joints and nailheads must be thoroughly cured before finishing to help avoid photographing. Galvanized surfaces shall have all oils removed prior to application of coating.

Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSHapproved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the national lead information hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

#### HALLMAN LINDSAY FINISHING RECOMMENDATIONS

High-Performance Acrylic: DURATECH Series **Designer Finish:** PURE and LUSTRE Series

**Premium Finish: WONDERKOTE and EARTHSCAPES Series** 

Professional Finish: PRO KOTE Series

Builder's Legacy Finishes: MASTER KOTE, VELVET ARMOR, and Premium Hi-Build Series

### **APPLICATION**

Apply by airless spray. May be applied by brush or roller; however, all properties related to hide and appearance may be affected. Surfaces should be dry prior to paint application. All products are formulated ready for application. If needed, thin sparingly and do not exceed 2oz per gallon. Clean all applicators with water immediately after use.

# **EQUIPMENT REQUIREMENTS**

Airless: Minimum 1.20 GPM, 3000 PSI, .021-.025" Tip HVLP: 3-4 stage turbine, 6-8 PSI, .051 to .070 projector set

**Roller:** ½"-1" nap synthetic cover Brush: 100% Nylon or Synthetic Blend