



BUILDER'S LEGACY

VELVET ARMOR FLAT

380

CLASSIC SERIES
INTERIOR
FLAT
380
VELVET ARMOR

VELVET ARMOR is a unique primer/finish designed to meet the needs for housing and multi-unit construction markets. High build formulation provides exceptional coverage while helping to hide drywall imperfections and repair. The improved angular sheen reduces flashing for easier touch-up in areas with critical lighting allowing for faster job and easier punch-list completion. Unique hybrid technology allows for efficient professional spray application or brush/roll application for easy on-going maintenance after buildings turn over for occupancy.

VELVET ARMOR is designed to meet the production needs of general contractors, project managers, and applicators while providing a convenient maintenance finish for property owners. Formulated for finishing drywall, this product is ideal for mixed-use, multi-family, residential and commercial projects.

COMPLIANCE & CERTIFICATION

Gloss Level	1
VOC Content	40.946 g/L 0.34 lb./Gal

RECOMMENDED USAGE

- For Interior Use on New Drywall
- Easy Brush & Roll Application for Ongoing maintenance
- Use in Residential, Multi-Family, and Commercial Construction

PERFORMANCE & FEATURES

- Excellent in Critical Lighting
- Interior Primer/Finish
- Brush, Spray and Roll Application
- Low-Odor, Low-VOC

BENEFITS

Market Driven Performance: Designed for today's construction trends, the lower critical angle sheen provides easier touch-up and maintenance on feature walls and areas with increased lighting.

Efficient Production: This high-building primer/finish is a single-product system for improved sealing and sheen uniformity over highly-porous bag-mix texture or poorly primed surfaces.

Spray and Roll Finish: The high building nature allows for fast production spraying during construction and the ability to brush and roll allows for maintenance professionals to use the same product for ongoing maintenance.

PRODUCT SPECIFICATIONS

Vehicle Type: Ethylene-Vinyl Acetate

Color Tinting: Pro White. May be tinted, up to 2 oz. per gallon, with low VOC colorants.

Gloss: Flat

0-4 units @ 60°

Solid Content: Weight: 56% ± 2

Volume: 36% ± 2

Drying Time: (75° F. & 50% R.H.)

To touch: 1 Hour

To recoat: Overnight

Extended drying time may be expected when conditions such as high humidity, high dew point, low temperature, etc. are present. Allow product to dry thoroughly before top coating

Theoretical Coverage:

Apply at 160 sq. ft./gal. to achieve

10.0 mils Wet Film Thickness

4.0 mils Dry Film Thickness

When calculating working coverage, allow for application losses, texture and porosity of surface, application technique, etc.

PRECAUTIONS/LIMITATIONS

- Please refer to Safety Data Sheets.
- Do not apply to "hot" plaster.
- Apply only if surface and paint temperatures are above 50° F and will remain so for 48 hours. Dew point must not be within 5° of the temperature until film is dry.



BUILDER'S LEGACY

VELVET ARMOR FLAT

380

CLASSIC SERIES
INTERIOR
FLAT
380
VELVET ARMOR

SURFACE PREPARATION

Surfaces must be dry, clean and free of dust, dirt, grease, oil or any other contaminants that may prevent proper adhesion. All loose paint must be removed and glossy surfaces dulled by sanding. Plaster surfaces must be well cured, and porous masonry surfaces should be filled with block filler. Tape joints and nailheads on drywall should be sanded and dusted clean before finishing. Mud on joints and nailheads must be thoroughly cured before finishing to help avoid photographing. Galvanized surfaces shall have all oils removed prior to application of coating.

Warning! If you scrape, sand or remove old paint, you may release lead dust. Lead is toxic. Exposure to lead dust can cause serious illness, such as brain damage, especially in children. Pregnant women should also avoid exposure. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the national lead information hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead.

HALLMAN LINDSAY PRIMING RECOMMENDATIONS

Drywall: Self-prime and finish (two coats required).

Plaster/Masonry: GRIPCRETE Masonry/Plaster Primer, 166.

Wood: Enamel Undercoat, 231.

Galvanized Surfaces: METALGUARD DTM Acrylic Primer/Finish, 338.

Steel Surfaces: METALGUARD Rust Inhibitive Primer, 330.

Block: GRIPCRETE Block Filler, 184.

APPLICATION

Apply by airless spray and back roll with a ½ inch nap roller for best results. May be applied by brush or roller; however, all properties related to hide and appearance may be affected. Surfaces should be dry prior to paint application. All products are formulated ready for application. If needed, thin sparingly and do not exceed 2oz per gallon. Clean all applicators with water immediately after use.

EQUIPMENT REQUIREMENTS

Airless: Minimum .70 GPM, 2900 PSI, .017-.019" Tip

HVLP: 3-4 stage turbine, 6-8 PSI, .051 to .070 projector set

Roller: ½" - ¾" nap synthetic cover

Brush: 100% Nylon or Synthetic Blend